

Power Generation from Exhaust Gases of Diesel Engines: An Overview and an Approach

Shubham V. Lasankute¹, Sanket P. Wankhade², Shubham G. Darokar³, Rohit R. Dabhade⁴,
Prof. Vikramsingh R. Parihar^{5*}

U.G Students, Department of Electrical Engineering, PRMCEAM, Amravati, India^{1,2,3,4}

Assistant Professor, Department of Electrical Engineering, PRMCEAM, Amravati, India⁵

Abstract: In this research work the modification of stationary diesel engine for producing power using turbine. Nowadays in automobile field many new innovating concepts are being developed. We are using the power from vehicle exhaust to generate the electricity which can be stored in battery for the later consumption. In this project, we are demonstrating a concept of generating power in a stationary single cylinder diesel engine by the usage of turbines. Here we are placing a turbine in the path of exhaust in the silencer. An engine is also placed in the chassis of the vehicle. The turbine is connected to a dynamo, which is used to generate power. Depending upon the airflow the turbine will start rotating, and then the dynamo will also start to rotate. A dynamo is a device which is used to convert the kinetic energy into electrical energy. The generated power is stored to the battery. It can be stored in the battery after rectification. The rectified voltage can be inverted and can be used in various forms of utilities.

Keywords: Automotive Engines, Power Generation, Turbines, Diesel Engine, Exhaust Gases, Dynamo

I. INTRODUCTION

In recent years the scientific and public awareness on environmental and energy issues has brought in major interests to the research of advanced technologies particularly in highly efficient internal combustion engines. Viewing from the socioeconomic perspective, as the level of energy consumption is directly proportional to the economic development and total number of population in a country, the growing rate of population in the world today indicates that the energy demand is likely to increase. Substantial thermal energy is available from the exhaust gas in modern automotive engines. Two-thirds of the energy from combustion in a vehicle is lost as waste heat, of which 40% is in the form of hot exhaust gas. The latest developments and technologies on waste heat recovery of exhaust gas from internal combustion engines (ICE). These include thermoelectric generators (TEG), Organic Rankin cycle (ORC), six-stroke cycle IC engine and new developments on turbocharger technology. Being one of the promising new devices for an automotive waste heat recovery, thermoelectric generators (TEG) will become one of the most important and outstanding devices in the future. A thermoelectric power generator is a solid state device that provides direct energy conversion from thermal energy (heat) due to a temperature gradient into electrical energy based on "Seebeck effect".

The thermoelectric power cycle, charge carriers (electrons) serving as the working fluid, follows the fundamental laws of thermodynamics and intimately resembles the power cycle of a conventional heat engine. One potential solution is the usage of the exhaust waste heat of combustion engines. This is possible by the waste heat recovery using thermoelectric generator. Thermoelectric generator converts the temperature gradient into useful voltage that can be used for providing power for auxiliary systems such as air conditioner and minor car electronics. Even it can reduce the size of the alternator that consumes shaft power. If approximately 6% of exhaust heat could be converted into electrical power, it will save approximately same quantity of driving energy. It will be possible to reduce fuel also. For example, the heat of the car's exhaust can be used to warm the engine coolant to keep the engine running warm, even when the motor has been turned off for a significant length of time. A vehicle's exhaust can actually be used to generate electricity. Although these technologies can be used in any car, truck or SUV with an internal combustion engine, they're particularly important to hybrid vehicles, which need to produce maximum fuel efficiency.

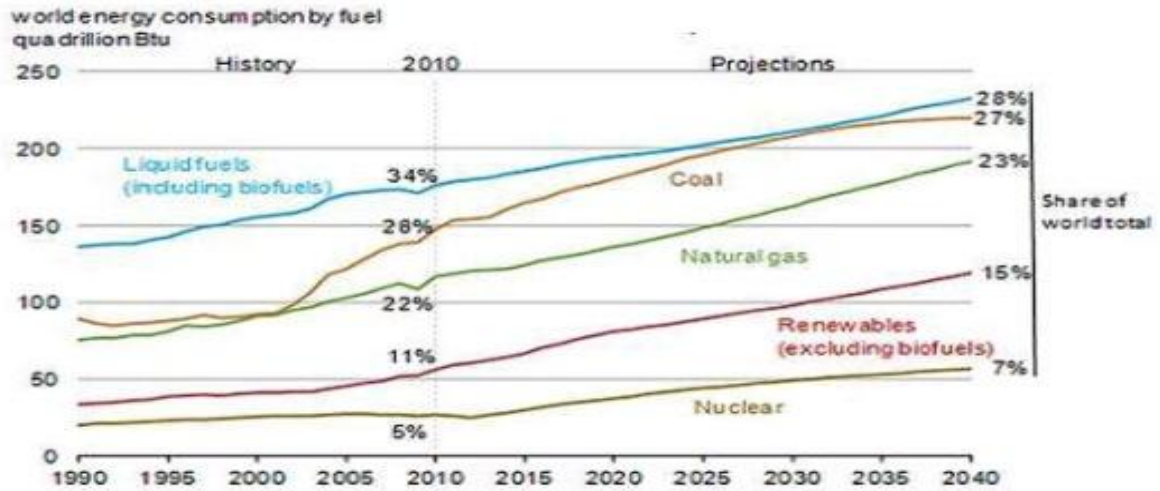


Figure 1. World fuel consumption levels from 1990-2040

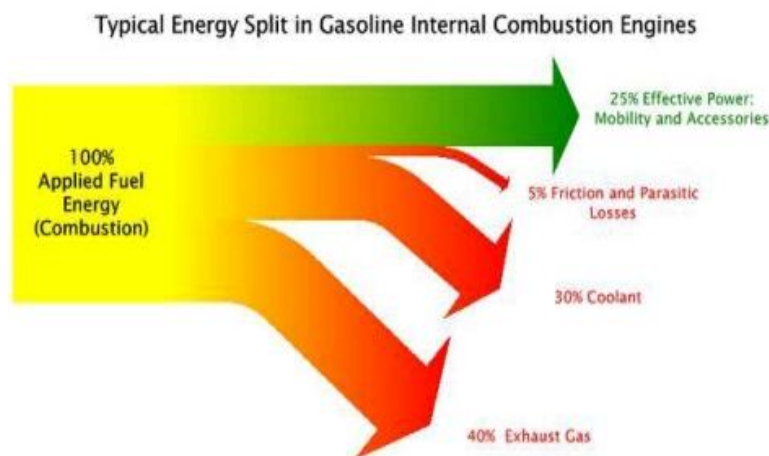


Figure 2. Engine temperature losses.

About 35% of the fuel is converted to useful crankshaft work, and about 30% energy is expelled with the exhaust. This leaves about one third of the total energy that must be transmitted from the enclosed cylinder through the cylinder walls ahead to the surrounding atmosphere.

II. RELATED WORK

This research works the modification of stationary diesel engine for producing power using turbine. Nowadays in automobile field many new innovating concepts are being developed. We are using the power from vehicle exhaust to generate the electricity which can be stored in battery for the later consumption. In this project, we are demonstrating a concept of generating power in a stationary single cylinder diesel engine by the usage of turbines. Here we are placing a turbine in the path of exhaust in the silencer. An engine is also placed in the chassis of the vehicle. The turbine is connected to a dynamo, which is used to generate power. Depending upon the airflow the turbine will start rotating, and then the dynamo will also starts to rotate. A dynamo is a device which is used to convert the kinetic energy into electrical energy. The generated power is stored to the battery. It can be stored in the battery after rectification. The rectified voltage can be inverted and can be used in various forms of utilities.

Table 1: Related Work

Sr. no.	Ref. no. Concerned Authors and year	Concept used	Performance evaluation parameter	Database used	Claims by concerned Authors	Our finding
1	Venkatesh .J, Karthik Kumar,R Karth ike .G,Kavin.R, Keerthi raja (Apr2018)	Electricity generation from exhaust hot gases by using turbine and dynamo	Not mention	Not mention	Authors claimed that it is efficient and low cost design.	Performance characteristics are not given
2	Priscilla A. J. Stecanella, Messias A. Faria, Elder G. Domingues, Pedro H. G. Gomes, Wesley P. Calixto (2015)	Electricity generation from exhaust hot gases by using turbine and dynamo	Not mention	Not mention	The authors observed that the residual thermal energy can be used as electricity generation by using TEG.	Performance characteristics are not given
3	Shaikh Mobin A.,Shaikh Saif A., Shaikh Najim N., Pathan Umar Farooq O.,Pathan Farhan A (march 2017)	power generation from exhaust hot gases by using turbine bearing gear system & dynamo	Power obtained at a turbine speed of 400 rpm. Is 1.701W	Not mention	Authors claimed that by using this system fuel economy is saved up to greater extent.	By using this system power generation is very less
4	Kranthi Kumar Guduru,Yakoob Kol ipak, Shanker. B, N. Suresh (Dec 2015)	Electricity generation from exhaust hot gases by using turbine and dynamo.	Maximum voltage 24 volts is obtained at a Engine speed of 1500 rpm	Not mention	Authors claimed that waste heat can be used to generate effective electricity generation.	Project diagram/ block diagram is not given
5	Rupesh Suryavanshi, Prof.A.D.Pitale (Apr 2017)	Waste heat recovery for improving efficiency of the vehicle	Not mention	Not mention	Waste exhaust gas can be used for power generation.	Performance characteristics are not given
6	S.Vijaya Kumar,Amit Kumar Singh,Athul Sabu, Mohamed Farhan.P (May 2015)	Power generation from exhaust gases	Maximum power i.e. (15W) is obtained at speed of 3970 rpm	Not mention	Authors claimed that Large potentials of energy is saved by using this technology	Good performance

III.PROBLEM FORMULATION

This chapter presents the formulation of the identified problem, which based representation of a power generation from exhaust hot gases by diesel engine All the reviews on theoretic approaches involve the same common terminologies. In our day to day life the population is increased that will result in increasing the no. of vehicle. On that vehicles 1/3 rd of energy is totally wastage by exhauster from this wastage of hot gases we can convert it into the electrical energy by giving a suitable arrangement.

IV.PROPOSED APPROACH

Section 4.1 includes the information about the main components used This chapter is subdivided into 4 sections wherein the report presents the detailed working of power generation from exhaust hot gases by diesel engine that is incorporated in our work along with our approach. In this project. 4.2. Working of system is explained. 4.3 Flowchart 4.4 this section gives the application by using this system

4.1 MAIN COMPONENTS

A) Nozzle

Nozzle is attached to the Silencer of the vehicle for the proper flow of exhaust gases with high velocity and steady flow with uniform direction to rotate the turbine.

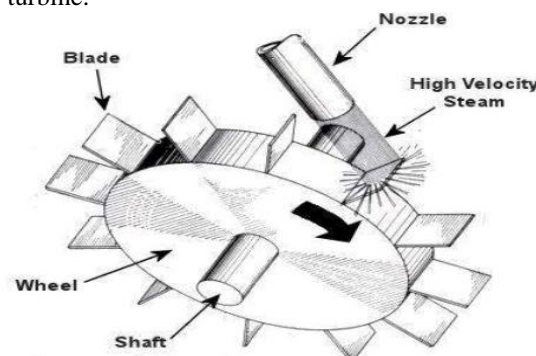


Figure 1. Nozzle

Therefore, when calling mobile calls, that buzzer is heard indicating the valve needs to be open. By pressing the button in the called function, the signal is given back to the microcontroller. The microcontroller gives signal to the valves which causes it to get open. The water is given to the root of the plant drop by drop, and when the moisture content becomes sufficient, the sensor senses this and gives back the signal to the microcontroller and the buzzer becomes off. Then by pressing the button in the calling function again, the valve is made off. The power supply needed by the controlling system is +5V. The entire unit is as shown in Fig.2.

B) Turbine

A Steam turbine is a mechanical device that extracts thermal energy from pressurized steam, and converts it into rotary motion. It has almost completely replaced the reciprocating piston steam engine primarily because of its greater thermal efficiency and higher power-to-weight ratio. Because the turbine generates rotary motion, it is particularly suited to be used to drive an electrical generator – about 90% of all electricity generation in the United States is by use of steam turbines. The steam turbine is a form of heat engine that derives much of its improvement in thermodynamic efficiency through the use of multiple stages in the expansion of the steam, which results in a closer approach to the ideal reversible process.



Figure 2. Turbine

C) Dynamo

Dynamo is an electrical generator. This dynamo produces direct current with the use of a commutator. Dynamos were the first generator capable of the power industries. The dynamo uses rotating coils of wire and magnetic fields to convert mechanical rotation into a pulsing direct electric current. A dynamo machine consists of a stationary structure, called the stator, which provides a constant magnetic field, and a set of rotating windings called the armature which turn within that field. On small machines the constant magnetic field may be provided by one or more permanent magnets, larger machines have the constant magnetic field provided by one or more electromagnets, which are usually called field coils.



Figure 3. Dynamo

D) Battery

There are many types of batteries are used Lead acid, lithium fluoride and in this work 8A t is a device user to store the power. The power is stored in the form of DC current only. The current and 12 voltage specification is used.



Figure 4. Battery

4.2 Working

Power is generated by using automobile exhaust gas is very simple and easy non-conventional process. Energy generation using vehicle silencer needs no fuel input power to generate the output of the electrical power. This project using simple mechanism same as wind energy power generation. For this project the main Working Principle is Conversion of the forced kinetic energy into electrical energy. In this the exhaust gases released from the automobile Silencer is used to rotate the turbine (fan blades) by arranging it is very conveniently. The nozzle is attached to the silencer is used to proper flow of exhaust gases with high velocity and steady flow with uniform direction to rotate the turbine. The dynamo attached to the turbine with shaft is used to convert the forced kinetic energy (K.E) into electrical energy (E.E) is by rotating dynamo

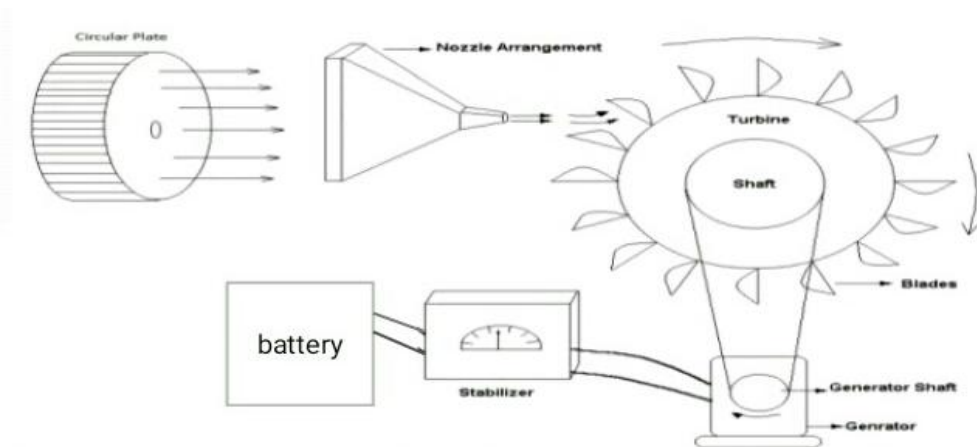


Figure 5. General Layout of Electricity Generation from Exhaust Hot Gases

4.3 Flowchart

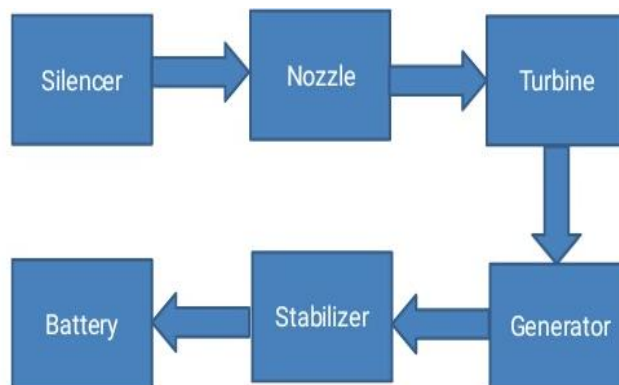


Figure 6. Flowchart of the working

4.4 Application

- It is applicable for all stationary and moving vehicles.
- It is applicable for all Automobiles.
- The generating power is applicable for house hold
- Uses like indicators, horn etc.
- No problems of discharge in the batteries.
- It is a simple non – conventional energy process.
- Generating power can reduce the need of power.
- To generate the power no need of fuel input

V. CONCLUSION

Irrigation has been the backbone of human civilization since man has started agriculture. As the generation evolved, man developed many methods of irrigation to supply water to the land. In the present scenario on conservation of water is of high importance. Present work is attempts to save the natural resources available for human kind. Out of the various systems of automatic irrigation, the GSM based irrigation have found to have better applications as it avoids over irrigation, under irrigation, top soil erosion and reduce the wastage of water. The main advantage is that the system's action can be changed according to the situation (crops, weather conditions, soil etc.).

By implementing this system, agricultural, horticultural lands, parks, gardens, golf courses can be irrigated. Thus, this system is cheaper and efficient when compared to other type of automation system. In large scale applications, high sensitivity sensors can be implemented for large areas of agricultural lands. A stand by battery or solar cells can be implemented which comes into use in case of power cuts. A secondary pump can be used in case of failure of the pump.

VI. EXPERIMENTAL RESULTS & DISCUSSION

From the figure 7, the highest break power value (10.30KW) is obtained at the load 1500 watts at the constant engine speed is 1500 revolutions per minute (r.p.m).

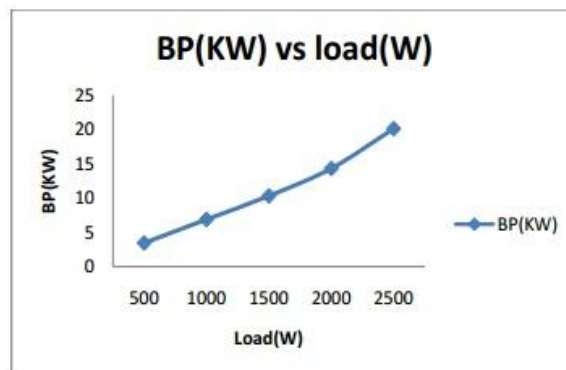


Figure 7. Plotted for Break power (KW) of engine to Load on Engine (W)

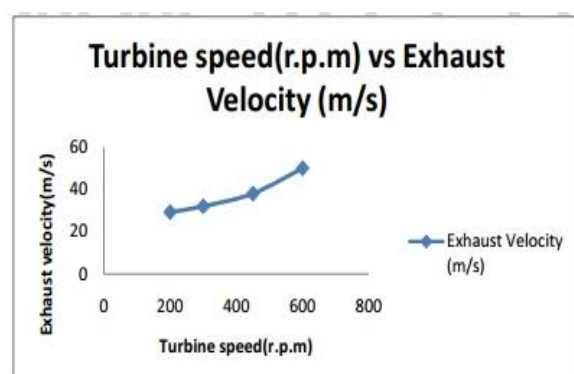


Figure 8. Plotted for turbine speed (r. p. m) to exhaust velocity (m/s)

From the figure 8, the turbine speed at the 600 r. p. m the exhaust velocity is 50m/s at the constant engine speed is 1500 revolutions per minute (r. p. m).

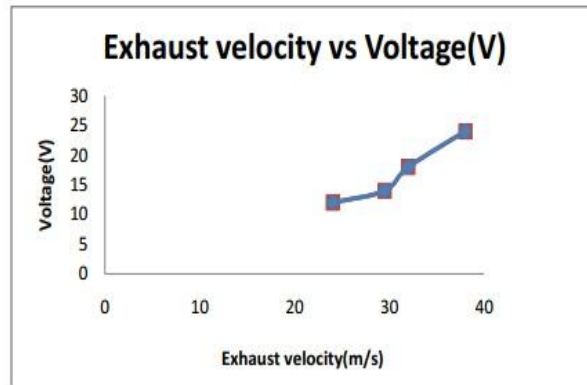


Figure 9. Plotted for voltage (V) generated from the exhaust velocity (m/s)

From the figure 9, it is observed that the maximum voltage (24 volts) is obtained at exhaust velocity 38 m/s at the engine speed 1500 r. p. m.

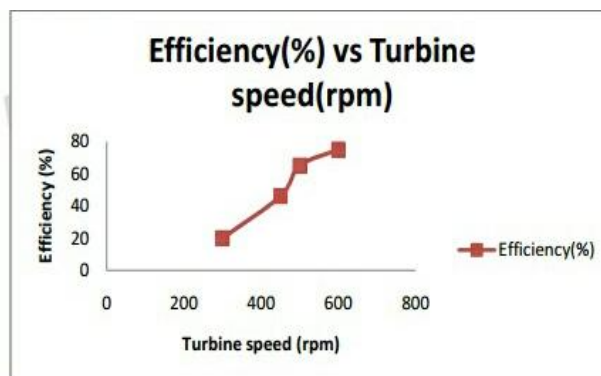


Figure 10. Plotted for efficiency to the turbine speed (r. p. m)

VII. CONCLUSION AND FUTURE SCOPE

From the study, it has been identified that there are large potentials of energy savings through the use of waste heat recovery technologies. Waste heat recovery entails capturing and reusing the waste heat from internal combustion engine and using it for heating or generating mechanical or electrical work. It would also help to recognize the improvement in performance and emissions of the engine if these technologies were adopted by the automotive manufacturers. The study also identified the potentials of the technologies when incorporated with other devices to maximize potential energy efficiency of the vehicles. The project carried out by us made an impressive task in the field of mechanical department. It is used for to produce the current in vehicle exhaust unit.

6.2 Future Scope

Power Generation Using Exhaust Gasesl is mainly intended to design a silencer based energy generation system based inverter. Air blowers generally use centrifugal force to propel air forward. Inside a centrifugal air blower is a wheel with small blades on the circumference and a casing to direct the flow of air into the centre of the wheel and out toward the edge. The design of the blades will affect how the air is propelled and how efficient the air blower is. The paper makes use of a Silencer Setup, turbine and DC Generator. The energy obtained is stored to a battery. The battery supply is fed to pulse generator and in turn to a MOSFET which is capable of generating ON/OFF pulses of different frequencies. This is fed to a step up transformer to generate a low voltage AC. This AC is fed to electrical appliance.

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BIOGRAPHY



Prof. Vikramsingh R. Parihar is an Assistant Professor in Electrical Department, PRMCEAM, Badnera-Amravati having 7 years of experience. He has received the B.E degree in Instrumentation from Sant Gadge Baba Amravati University, India, in 2011 and the M.E degree in Electrical and Electronics Engineering, Sant Gadge Baba Amravati University, India, in 2014. He is editorial board member of 25 recognized journals and life member of CSTA, ISTE, HKSME, ICSES, IJCSE, the IRED Engineering New Zealand and IAENG. His domain of research includes Electrical Engineering, Instrumentation, Electrical Power Systems, Electrical and Electronics Engineering, Digital Image Processing, Neuro Fuzzy Systems and has contributed to research in a commendable way by publishing 45 research papers in National/International Journals including 4 papers in IEEE Conferences.