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A Study on Overall Port Operations and Functions of Chennai Port

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Abstract: Chennai Port, as one of India's most prominent maritime hubs, serves as a critical node in both national and international trade. Its operational functions span a broad range of logistical, infrastructural, and service domains. This study offers a comprehensive evaluation of the port's overall functioning, infrastructure, cargo handling efficiency, and user satisfaction. Utilizing both primary data from stakeholder surveys and secondary data from official sources, the study explores perceptions about operational challenges, evaluates service quality, and provides actionable recommendations for future development.

I. INTRODUCTION

Ports are essential for economic development, facilitating the movement of goods and services across regions. Chennai Port, established in the 19th century, is one of the oldest ports in India and has evolved into a major player in the maritime sector. It is strategically located on the eastern coast and handles a significant share of India's trade. With the growing complexity of global supply chains and increased expectations from port users, analyzing the port's operational efficiency and functional breadth has become crucial. This study aims to provide a holistic view of how Chennai Port operates and performs, examining everything from cargo throughput to administrative functions and user perceptions.

Chennai Port provides integrated logistics solutions, including warehousing, storage, and distribution services, enhancing the efficiency of cargo movement and supply chain management. Manufacturing and Automotive: The port handles the import and export of raw materials, components, and finished goods for the manufacturing and automotive sectors, supporting industrial production and exports. Oil and Gas: With facilities for handling liquid bulk cargo, Chennai Port serves as a key hub for the import, storage, and distribution of petroleum products, chemicals, and LNG, catering to the energy sector's requirements.

In 1964, Jawahar Dock was commissioned on the southern side of the Port with a capacity to berth 6 vessels to handle Dry Bulk cargoes and non-hazardous liquid cargoes. In tune with the international maritime developments

OBJECTIVES

Primary Objective:

• To analyze and understand the overall port operations and key functional areas of Chennai Port with a focus on efficiency, infrastructure, cargo handling, and administrative processes.

Secondary Objectives:

- 1. To examine the different types of cargo and containers handled at Chennai Port and the methods used in their management.
- 2. To study the infrastructure and technological systems supporting port activities, including logistics, warehousing, and terminal operations.
- 3. To understand the connectivity of Chennai Port with its hinterland and its role in facilitating domestic and international trade.

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II REVIEW OF LITRATURE

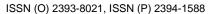
Sachin S. Kamble, Arun D, In 2010 study titled "Improving Port Efficiency: A Comparative Study of Selected Ports in India, to evaluate and enhance the operational efficiency of major Indian seaports in the context of increasing globalization. The objective of the study was to measure the efficiency of ports using Data Envelopment Analysis (DEA), focusing on input variables such as storage facilities, number of berths, and number of cargo handling equipment, and output variables including average total turnaround time and average output per ship berth day. The findings revealed that six out of the twelve ports analyzed were identified as efficient, and the study further highlighted key areas for improvement through qualitative interviews with port managers from a selected Indian port. These interviews provided additional insights into operationalchallenges and opportunities, offering a foundational baseline for future port efficiency enhancements tailored to specific needs.

S. Tarun Kumar, Sanjeet Kanungo, In 2023 conference paper titled "Digital Disruption in Major Ports with Special Reference to Chennai Port, Kamarajar Port, and Tuticorin Port To assess the impact of digitalization on the operational performance of major Indian ports. The objective was to evaluate the ports' pre- and post-performance after the implementation of Electronic Data Interchange (EDI) systems and partial automation by developing efficiency indices such as operating surplus per employee, per vessel, and per 000' tons, using secondary data from 2010 to 2021. The findings indicated that the adoption of digital technologies significantly enhanced port economics and operational efficiency. Due to time constraints, the study relied on secondary data and excluded incomplete data for the year 2021–2022. This research highlights the transformative role of digitalization in improving port competitiveness and operational outcomes.

Anindita Mandal, Soma Roychowdhury, In 2016 study titled "Performance Analysis of Major Ports in India: A Quantitative Approach, To examine the operational performance of 13 major Indian ports in the context of increasing international trade and economic growth. The primary objective was to systematically analyze key performance indicators over a ten-year period (2003–2013) using various statistical methods, evaluating each port's status across different performance categories. The study further developed an integrated composite performance index by assigning comparative weightages to the different indicators, enabling a relative assessment of the ports' overall performance. The findings emphasized the importance of continuous performance monitoring both within and across ports to identify inefficiencies and plan development strategies for enhanced operational efficiency.

- P.G. Saleeshya, C.J. Dheeraj Krishna, In 2017 study titled "Study and Analysis of Seaport Operations and Productivity Improvement by Optimized Berth Utilization, To enhance port productivity by optimizing berth utilization amidst rising competition among seaports. The main objective was to identify operational inefficiencies affecting cargo handling capacities and to develop solutions to maximize infrastructural use and foster price competitiveness. Using regression analysis, the study pinpointed key factors impacting port efficiency and introduced a crew and transport scheduling model that provided an optimal sequence to reduce vessel turnaround time. The findings revealed that implementing the proposed system significantly decreased turnaround time and improved overall port efficiency, meeting exporters' international standards and boosting competitiveness through reduced operational costs.
- K. Chandrasekhar Iyer and V.P.S. Nihar Nanyam, In 2020 study titled "Technical Efficiency Analysis of Container Terminals in India," To assess the micro-level technical efficiency of container terminals across India, an area often overlooked in comparison to studies focused on developed nations. The objective was to evaluate the performance of 26 container terminals between 2015 and 2018 using a Data Envelopment Analysis (DEA) approach, with further interpretation based on factors like location advantage, administrative control, and private sector involvement. Findings revealed that container terminals on India's west coast generally performed better than those on the east coast, and that minor ports exhibited improving efficiency compared to the declining trend in major ports. Private sector participation did not uniformly enhance productivity across all terminals. The study, using the Malmquist index, identified that Tuticorin's terminal was the most consistent performer in terms of relative efficiency and growth in total factor productivity, highlighting that terminal size offering economies of scale was the dominant factor influencing operational efficiency.
- G.S. Dwarakish and Akhil Muhammad Salim In 2015 study titled "Review on the Role of Ports in the Development of a Nation," To explore the critical role that ports play in national economic development and regional integration into the global market. The objective was to highlight how ports, as vital hubs of goods and passenger transportation, stimulate economic activities, create employment opportunities, and support industrial growth, particularly in coastal areas and hinterlands. The findings emphasized that higher port throughput leads to increased infrastructure needs and associated economic benefits, while ports also provide a cost-effective and efficient mode of transport for industries reliant on the import and export of goods. Furthermore, the study pointed out that ports not only contribute economically but also

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socially by influencing the livelihoods of employees and surrounding communities, thereby reinforcing their central role in both economic advancement and social development.

III-RESEARCH METHODOLOGY

Research design

Research methodology involves the systematic planning and execution of studies designed to enhance the overall efficiency and effectiveness of port operations. It includes selecting suitable research methods, designing data collection strategies, and implementing analytical techniques to investigate and improve various aspects of port functioning. This encompasses areas such as cargo handling, vessel turnaround time, logistics coordination, port infrastructure utilization, and operational workflow, with the ultimate goal of streamlining port activities and promoting seamless maritime trade.

Various methodologies such as case studies, surveys, interviews, and data analysis are employed to explore port operations, identify bottlenecks in cargo handling, and propose digital or technological solutions to improve efficiency. Through rigorous research, port authorities and stakeholders can gain valuable insights, make informed decisions, and continuously improve the performance and functionality of the port.

RESEARCH GAP

Despite extensive research on port efficiency and performance in India, several significant gaps remain unaddressed. Most existing studies have relied heavily on either quantitative models like Data Envelopment Analysis (DEA) or statistical performance indices, often neglecting the integration of qualitative insights from stakeholders such as port managers and logistics operators. This creates a lack of contextual understanding of operational challenges and opportunities. Furthermore, while some studies have explored the impact of digitalization on port efficiency, these assessments have largely been macro-level and based on secondary data, without delving into micro-level or terminal-specific analysis of digital technologies like Electronic Data Interchange (EDI), automation, or real-time tracking systems. In addition, eastern ports and smaller oremerging ports remain underrepresented in the literature, despite their growing role in regional economic development. Regulatory challenges—such as tariff setting, concession agreements, and governance structures—have also not been adequately integrated into performance evaluations.

There is limited research on how policy constraints affect port competitiveness and the adoption of technological innovation. Another critical gap lies in the treatment of cargo as a homogenous category, which overlooks the operational differences in handling bulk, container, and liquid cargo. This simplification leads to misinterpretation of cost structures and efficiency outcomes. Additionally, the evolving role of ports as integrated nodes in supply chains has not been fully explored in the Indian context, where coordination with hinterland logistics and multimodal transport remains fragmented. Lastly, many studies are based on outdated or incomplete datasets, failing to capture the significant changes in port operations brought on by the COVID-19 pandemic and subsequent digital acceleration. Addressing these gaps requires a more nuanced, interdisciplinary approach that incorporates real-time data, disaggregated cargo analysis, policy review, and supply chain integration to holistically evaluate and enhance the efficiency and competitiveness of Indian ports.

TYPE OF RESEARCH:

- Descriptive research
- > Exploratory research

DESCRIPTIVE RESEARCH:

• Descriptive research is concerned with describing the current state of affairs without manipulating the environment. In this study, the focus is on thoroughly examining the overall operations and functions of Chennai Port, including cargo handling processes, vessel turnaround times, port infrastructure usage, and coordination among various departments and stakeholders. The goal is to provide a clear understanding of how the port currently operates, identify any inefficiencies, and highlight areas that may require improvement to enhance overall port performance.



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EXPLORATORY RESEARCH:

• This aspect of the study is aimed at exploring potential solutions to enhance the overall operations and functions of Chennai Port. Since managing port operations involves complex, interrelated activities such as cargo handling, vessel scheduling, infrastructure management, and stakeholder coordination, exploratory research will help uncover new insights, best practices from other major ports, and innovative strategies that may not have been previously considered. This approach enables a deeper understanding of operational challenges and opportunities for improvement across the port system.

SAMPLING TECHNIQUE:

RANDOM SAMPLING:

Random sampling will be used for the survey portion of the research. This approach helps ensure that a broad cross-section of respondents is represented, minimizing bias in the sample and improving the generalizability of the findings. The aim is to gather a diverse range of responses from various stakeholders involved with Chennai Port, including those engaged in cargo handling, logistics, shipping, and port services, to gain comprehensive insights into the overall operations and functions of the port.

Rationale: Random sampling ensures that every individual in the population has an equal chance of being selected. By including a large number of respondents from the wider stakeholder community, this sampling method allows for quantitative data collection that reflects the perspectives of the broader community of port operators.

Target Group for Surveys:

- O Cargo Operators: Those involved in the loading, unloading, and transport of goods to and from the port.
- O Warehouse Managers: Managers responsible for storing and processing goods within the port terminals.
- O Port Workers: Laborers and support staff involved in the physical movement of

goods

SAMPLE SIZE:

71 Participants from the broader pool of stakeholders (e.g., truckers, cargo handlers, and transport managers) will be selected using random sampling for the survey phase.

Data Collection Method:

PRIMARY DATA COLLECTION:

Primary data refers to information that is collected firsthand from original sources, which can offer direct insights into the specific issues surrounding PORT operations and functions at Chennai Port.

SURVEYS:

Purpose: To collect quantitative data from a larger, more diverse group of stakeholders involved in port operations. This method helps to quantify issues and gather broader perspectives.

Participants: 71 respondents, randomly selected from port workers, truckers, logistics managers, and shipping line representatives.

Method:



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- · A structured questionnaire with both closed-ended (Likert scales) and open-ended questions will be distributed either in-person or electronically.
- · The survey will cover aspects such as operational inefficiencies, coordination challenges, frequency of delays in cargo handling, infrastructure utilization, and potential solutions for improving overall port operations and efficiency.

SECONDARY DATA:

Secondary data consists of data that has already been collected by other organizations or researchers. This data will provide background information and help contextualize primary data within broader trends and studies.

PORT AND CUSTOMS RECORDS:

Purpose: To gather historical and operational data from official sources that track cargo movements, port activities, and performance.

Sources: Chennai Port Authority, Customs Department.

Method:

- · Review historical records on cargo handling, vessel traffic management, customs coordination and port infrastructure utilization.
 - Analise reports on cargo turnover, bottlenecks, and the port's overall performance in handling goods.

IV- FINDINGS AND SUGGESTION

Survey responses indicate that the port is generally efficient but faces operational constraints. Approximately 60% of users reported satisfaction with port services, particularly cargo handling and staff behavior. However, bottlenecks in gate processing, warehousing shortages, and inconsistent digital service deployment were noted as drawbacks. Road and rail connectivity received positive feedback, but entry congestion remains an issue. On infrastructure, users rated cleanliness and facility maintenance as moderate, indicating room for improvement.

Berthing Space: Nearly half (49.3%) agreed that berthing space is sufficient. However, a significant 38% identified the need for further improvement to accommodate growing traffic demands.

Cargo Handling Equipment: 43.7% of respondents acknowledged the port's equipment as modern and well-maintained. Nonetheless, 35.2% pointed out concerns, highlighting a need for periodic upgrades.

Storage Facilities: 47.9% viewed storage facilities positively, though 28.2% were dissatisfied, signaling areas for expansion and modernization.

Facilities for Different Vessel Types: With 50.7% satisfaction, facilities for various vessels are seen as generally adequate, though 33.8% remain dissatisfied, suggesting targeted improvements are necessary.

Cargo Loading/Unloading Time: 40.8% felt operations were timely, but delays experienced by 25.4% of respondents indicate operational bottlenecks still exist.

Berth Allocation System: 39.4% believed the system optimizes vessel turnaround, but high neutral (33.8%) and disagreement (26.8%) responses suggest it needs better transparency and efficiency. Handling Peak Cargo Volumes:

Coordination with Logistics Providers: Coordination was viewed slightly more positively (35.2%) than negatively (32.4%), but the significant neutrality (32.4%) points to unclear or inconsistent collaboration practices.

Cargo Tracking and Documentation: 52.1% satisfaction suggests decent performance, though 39.4% dissatisfaction flags a need for enhanced digitalization and real-time tracking.

Warehousing and Logistics Planning: 52.1% expressed satisfaction with warehousing support, while 59.1% appreciated

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efficient logistics planning, underscoring strong backend operations.

Security and Emergency Preparedness: 52.1% of respondents expressed strong confidence in port security, while 50.7% were satisfied with emergency readiness, reflecting positively on risk management efforts.

Compliance with Maritime Regulations: 50.7% confirmed adherence to regulations, but a noticeable minority raised concerns, suggesting a need for better communication and assurance regarding compliance.

Environmental Initiatives: High neutrality (45.1%) in eco-friendly initiatives signals either a communication gap or a need for more visible green practices.

Hazardous Material Handling: 46.5% were satisfied with handling protocols, but continuous attention to safety standards remains crucial.

Tariff Structure and Revenue Utilization: Tariff fairness (45.1%) and efficient revenue use (49.3%) received decent approval, though considerable scepticism persists, indicating the need for greater financial transparency.

Operational Transparency and Automation: 59.2% acknowledged transparency in operations, and 47.9% were satisfied with automation efforts, though continued tech upgrades are expected to further enhance satisfaction.

Suggestion

The survey reveals critical areas needing strategic improvements. To enhance stakeholder satisfaction and operational excellence, the port management should focus on the following:

- 1. Strengthen Stakeholder Communication:
 - Proactively communicate existing strengths, ongoing initiatives, and future development plans.
 - Particularly focus on areas with high neutrality such as eco-friendly practices, congestion management, and berth allocation transparency.
- 2. Target Operational Weaknesses:
 - Improve peak cargo volume handling through better scheduling, advanced technology integration, and real-time operational monitoring.
 - Optimize berth allocation systems using AI-based solutions to minimize waiting times and enhance vessel turnaround.
 - Foster closer partnerships with logistics providers to improve cargo movement efficiency and reduce coordination bottlenecks.
- 3. Increase Transparency and Visibility:
 - Publish transparent reports on tariff structures, revenue utilization, and investment in port infrastructure.
 - Enhance public visibility of environmental initiatives, making eco-friendly actions tangible and measurable.
 - Regularly upgrade cargo handling equipment, warehousing facilities, and automation systems to keep pace with global standards.
 - Implement smart port technologies like IoT-based cargo tracking, predictive analytics for maintenance, and blockchain for documentation transparency.
- 4. Address Neutral and Negative Feedback Actively:
 - Conduct targeted surveys to understand the reasons behind neutrality or dissatisfaction.
 - Use feedback loops to close the gap between stakeholder expectations and service delivery.

By implementing these targeted improvements, Chennai Port can transform neutral or slightly negative perceptions into strong endorsements, boosting its reputation as a modern, efficient, and user-centric port.

CONCLUSION

The survey findings demonstrate that Chennai Port has established a solid foundation in areas such as logistics planning, security measures, regulatory compliance, and operational transparency. A majority of stakeholders expressed



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satisfaction across several critical touchpoints, highlighting the port's commitment to operational efficiency and service quality.

However, the survey also points to specific areas where improvements are necessary, particularly in handling peak cargo volumes, berth allocation, environmental initiatives, and the communication of port policies and achievements.

High neutrality rates across various parameters suggest that many stakeholders are either unaware of existing efforts or unconvinced about their effectiveness. This presents an opportunity for the port to enhance its stakeholder communication strategy and further modernize operations. By addressing operational bottlenecks, improving transparency, and investing in continuous modernization, Chennai Port can not only enhance user satisfaction but also position itself as a leading global port that meets the evolving demands of international trade and logistics.

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